

# ADVANCE ADAPTERS INC.

P.O. Box 247, 4320 Aerotech Center Way

Paso Robles, CA 93447

Telephone: (800) 350-2223 Fax: (805) 238-4201

## P/N: 716638

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Page Rev. Date: 10-28-96

## JEEP CLUTCH CONTROL MOUNTING BRKT. 1973-87 USING CHEVY V8 ENGINES

### KIT CONSISTS OF:

No.	Qty	Part No.	Description
1.	1	716030	SPEC. BALL PIVOT 7/16"-14 THREADS
2.	2	716031	NEW JEEP REPLACEMENT BUSHINGS
3.	2	716037	STEEL STRAPS
4.	1	716139	CLUTCH FORK WEDGE
5.	1	716638-BLK	MOUNTING PLATE
6.	4	723704	3/8" LOCK WASHER
7.	2	723719	3/8"-24 JAM NUT
8.	2	723724	3/8"-16 x 1-3/4" H.H.C.S.
9.	2	723739	3/8"-16 x 1" H.H.C.S.
10.	1	725002	1/2" LOCK WASHER
11.	1	725030	1/2"-13 x 2-1/2" H.H.C.S.

### SPECIAL NOTES:

1. All original linkage and connections must remain as illustrated.
2. New nylon ball pivot bushings have been furnished since we have experienced severe wear on the original clutch tube.
3. Grease assembly before operation.
4. Adjust linkage for proper release bearing clearance. Refer to your Jeep service manual for the adjustment procedure.
5. Both pedal and release arm springs must be re-used.
6. These kits are for all Jeep CJ models, Cherokee, and Jeep truck vehicles.

**SPECIAL NOTE:** The components packaged in this kit have been assembled and machined for specific type of conversions. Modifications to any of the components will void any possible warranty or return privileges. If you do not fully understand modifications or changes that will be required to complete your conversion, we strongly recommend that you contact our sales department for more information. This instruction sheet is only to be used for the assembly of Advance Adapter components. We recommend that a service manual pertaining to your vehicle be obtained for specific torque values, wiring diagrams and other related equipment. These manuals are normally available at automotive dealerships and parts stores.

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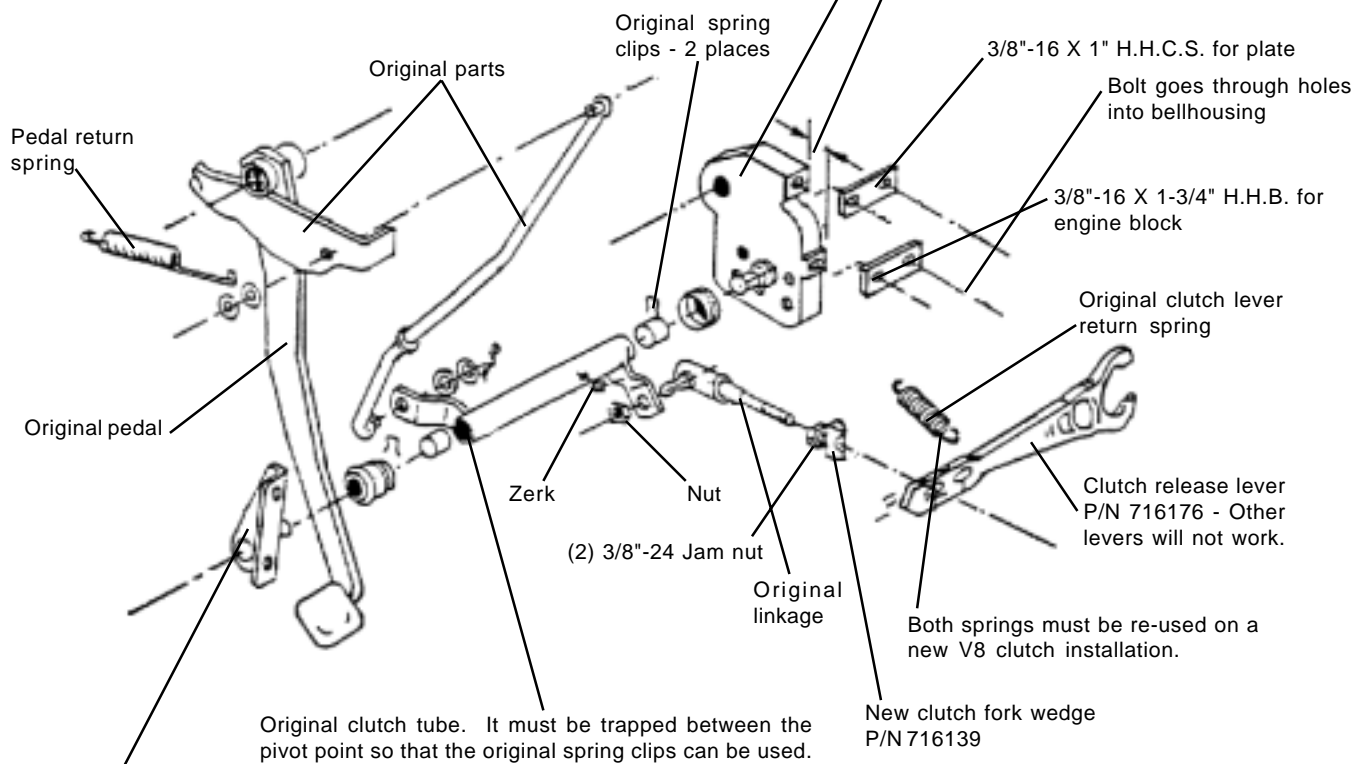
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## JEEP CLUTCH CONTROL MOUNTING BRKT. 1973-87 USING CHEVY V8 ENGINES

The new mounting plate bolts to the engine block using one 1/2"-13 X 2-1/2" LONG bolt and lock washer. Multiple tapped holes permit various centerline locations on vehicles 1973-87. The position varies with the transmission being used or model of original transmission being replace.

ORIGINAL GREASE SEAL BOOT  
2 PLACES

Standard distance on most bellhousings. Some variations will occur on different bellhousings requiring shimming with 3/8" standard flat washers.



**ORIGINAL BRACKET:** Depending on exact engine location, this bracket may need to be spaced away from the firewall up to 1-1/2" and can be moved inward towards new engine for proper clutch tube spacing over ball pivots. This varies depending on engine position. No spacing should be required with engines offset 1/2" towards driver's side.

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