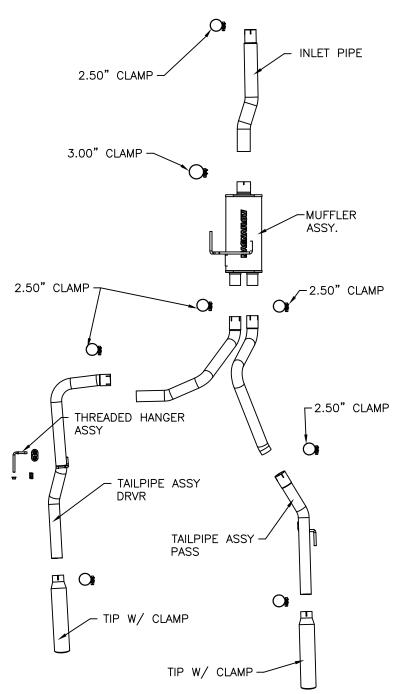


# Installation Instructions For 15849

## 2004-2006 Nissan Titan V-8 5.6L Ext. Cab/Crew Cab



**Note:** Due to tight tolerances, this dual-exit exhaust system may not fit on vehicles equiped with an OEM trailer hitch. However, to maintain that wide-open performance edge, use our side-exit system #15848 for vehicles with an OEM trailer hitch.

Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

# Step 1: (Carefully read all instructions before installation) Disconnect the vehicle's battery before removal of the OEM exhaust. This will allow the computer to reset itself with the new system, and prevent electrical accidents. To remove the OEM system you will need to cut the OEM tubing 12" behind the factory hanger bracket as shown in Diagram 1. Unbolt the tailpipe and muffler at the mating connections, then disengage the welded hangers from the OEM rubber insulators and remove the assemblies. Do not damage the rubber insulators, as they will be reused to mount the new system. Be sure to deburr the cut tubing to ensure a clean fit with

the new inlet pipe.

Step 2: Install the new inlet pipe by fastening it to the previously cut pipe using a supplied 2.50" clamp. Leave all clamps and fasteners loose for final adjustment of the complete system. Install the new muffler by fitting the welded hanger into the OEM rubber insulator and by fastening it to the inlet pipe using the supplied 3" clamp. Install the threaded hanger with the rubber insulator in the pre drilled hole in the frame as shown in Diagram 2. Install the pipe extensions and tailpipes using the supplied 2.50" clamps and by fitting the welded hangers into the rubber insulators.

Technical support: 1-800-959-9226 ext. 4500

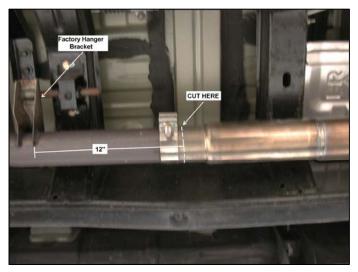
<sup>\*</sup>MAGNAFLOW Performance Exhaust recommends professional installation on all their products



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# 2004-2006 Nissan Titan V-8 5.6L Ext. Cab/Crew Cab

### DIAGRAM 1



### DIAGRAM 2



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Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. Be sure to also check the clearance between any brake lines and the tailpipes. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be very tight to properly align the pipes and prevent leaks (approximately 40 ft/lbs). Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

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